COSTCO WHOLESALE CORP /NEW Form 8-K November 06, 2006

## **UNITED STATES**

## SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

## FORM 8-K

### **CURRENT REPORT**

Pursuant to Section 13 or 15(d) of the

Securities Exchange Act of 1934

Date of Report (Date of Earliest Event Reported) November 3, 2006

# **COSTCO WHOLESALE CORPORATION**

(Exact name of registrant as specified in its charter)

Washington (State or other jurisdiction of incorporation) 0-20355 (Commission File No.) 999 Lake Drive 91-1223280 (I.R.S. Employer Identification No.)

Issaquah, WA 98027

(Address of principal executive offices and zip code)

Registrant s telephone number, including area code: 425-313-8100

Check the appropriate box below if the Form 8-K filing is intended to simultaneously satisfy the filing obligation of the registrant under any of the following provisions (see General Instruction A.2. below):

" Written communications pursuant to Rule 425 under the Securities Act (17 CFR 230.425)

" Soliciting material pursuant to Rule 14a-12 under the Exchange Act (17 CFR 240.14a-12)

" Pre-commencement communications pursuant to Rule 14d-2(b) under the Exchange Act (17 CFR 240.14d-2(b))

" Pre-commencement communications pursuant to Rule 13e-4(c) under the Exchange Act (17 CFR 240.13e-4(c))

### Item 8.01. OTHER EVENTS

The Board of Directors of the registrant declared a quarterly cash dividend on Costco Wholesale common stock. The dividend of \$.13 per share is payable December 1, 2006, to shareholders of record at the close of business on November 17, 2006.

### Item 9.01. Financial Statements and Exhibits

(d) Exhibits. The following exhibits are included in this report:

99.1. Press release dated November 6, 2006.

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#### SIGNATURE

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned, hereunto duly authorized, on November 6, 2006.

### COSTCO WHOLESALE CORPORATION

By: /s/ Richard A. Galanti Richard A. Galanti, Executive Vice President and Chief Financial Officer

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