NORDSTROM INC Form 8-K February 03, 2011

## UNITED STATES SECURITIES AND EXCHANGE COMMISSION

**WASHINGTON, D.C. 20549** 

#### FORM 8-K

# CURRENT REPORT PURSUANT TO SECTION 13 OR 15(d) OF THE SECURITIES EXCHANGE ACT OF 1934

DATE OF REPORT (DATE OF EARLIEST EVENT REPORTED) February 3, 2011

#### NORDSTROM, INC.

(EXACT NAME OF REGISTRANT AS SPECIFIED IN ITS CHARTER)

WASHINGTON (STATE OR OTHER JURISDICTION

001-15059 (COMMISSION FILE 91-0515058 (I.R.S. EMPLOYER

OF INCORPORATION) NUMBER) IDENTIFICATION NO.)

### 1617 SIXTH AVENUE, SEATTLE, WASHINGTON (ADDRESS OF PRINCIPAL EXECUTIVE OFFICES) (ZIP CODE) REGISTRANT S TELEPHONE NUMBER, INCLUDING AREA CODE (206) 628-2111

#### **INAPPLICABLE**

#### (FORMER NAME OR FORMER ADDRESS IF CHANGED SINCE LAST REPORT)

Check the appropriate box below if the Form 8-K filing is intended to simultaneously satisfy the filing obligation of the registrant under any of the following provisions (see General Instruction A.2 below):

- Written communications pursuant to Rule 425 under the Securities Act (17 CFR 230.425)
- Soliciting material pursuant to Rule 14a-12 under the Exchange Act (17 CFR 240.14a-12)
- " Pre-commencement communications pursuant to Rule 14d-2(b) under the Exchange Act (17 CFR 240.14d-2(b))
- " Pre-commencement communications pursuant to Rule 13e-4(c) under the Exchange Act (17 CFR 240.13e-4(c))

#### ITEM 7.01 REGULATION FD DISCLOSURE

On February 3, 2011, Nordstrom, Inc. issued a press release announcing its preliminary January 2011 sales. A copy of this press release is attached as Exhibit 99.1.

#### ITEM 9.01 FINANCIAL STATEMENTS AND EXHIBITS

99.1 Nordstrom January 2011 Preliminary Sales Release, dated February 3, 2011.

#### **SIGNATURE**

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned hereunto duly authorized.

NORDSTROM, INC.

By: /s/ Robert B. Sari Robert B. Sari Executive Vice President, General Counsel and Corporate Secretary

Dated: February 3, 2011

#### EXHIBIT INDEX

EXHIBIT NUMBER

NUMBER DESCRIPTION

99.1 Nordstrom January 2011 Preliminary Sales Release, dated February 3, 2011.