

NCI BUILDING SYSTEMS INC  
Form 11-K  
June 25, 2003

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SECURITIES AND EXCHANGE COMMISSION  
Washington, D.C. 20549

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FORM 11-K

[X] ANNUAL REPORT PURSUANT TO SECTION 15(d) OF THE SECURITIES EXCHANGE ACT  
OF 1934

For the fiscal year ended December 31, 2002

OR

[ ] TRANSITION REPORT PURSUANT TO SECTION 15(d) OF THE SECURITIES EXCHANGE  
ACT OF 1934

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Commission file number: 1-14315

A. Full title of the plan and the address of the plan, if different  
from that of the issuer named below:

NCI 401(k) PROFIT SHARING PLAN

B. Name of issuer of the securities held pursuant to the plan and  
the address of its principal executive office:

NCI BUILDING SYSTEMS, INC.  
10943 NORTH SAM HOUSTON PARKWAY WEST  
HOUSTON, TEXAS 77064

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NCI 401(K) PROFIT SHARING PLAN

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Signatures .....

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INDEPENDENT AUDITORS' REPORT

Board of Trustees  
NCI 401(k) Profit Sharing Plan  
Houston, Texas

We have audited the accompanying statements of net assets available for benefits of NCI 401(k) Profit Sharing Plan as of December 31, 2002 and 2001, and the related statement of changes in net assets available for benefits for the year ended December 31, 2002. These financial statements are the responsibility of Plan's management. Our responsibility is to express an opinion on these financial statements based on our audits.

We conducted our audits in accordance with auditing standards generally accepted in the United States of America. Those standards require that we plan and perform the audit to obtain reasonable assurance about whether the financial statements are free of material misstatement. An audit includes examining, on a test basis, evidence supporting the amounts and disclosures in the financial statements. An audit also includes assessing the accounting principles used and significant estimates made by the management, as well as evaluating the overall financial statement presentation. We believe that our audit provides a reasonable basis for our opinion.

In our opinion, the financial statements referred to above present fairly, in all material respects, the net assets available for benefits of the Plan as of December 31, 2002 and 2001, and the changes in net assets available for benefits for the year ended December 31, 2002, in conformity with accounting principles generally accepted in the United States of America.

Our audit was made for the purpose of forming an opinion on the financial statements taken as a whole. The accompanying Supplemental Schedule of Assets Held for Investment Purposes is presented to comply with the Department of Labor Rules and Regulations for Reporting and Disclosure under the Employee Retirement Income Security Act of 1974 and is not a required part of the financial statements. The supplemental schedule has been subjected to the same auditing procedures applied in our audit of the basic financial statements and, in our opinion, is fairly stated, in all material respects, in relation to the basic financial statements taken as a whole.

/s/ KOLKHORST & KOLKHORST  
Kolkhorst & Kolkhorst

Houston, Texas  
June 13, 2003

NCI 401(k) PROFIT SHARING PLAN  
STATEMENTS OF NET ASSETS AVAILABLE FOR BENEFITS  
December 31, 2002 and 2001

ASSETS

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	December 31,	
	2002	2001
INVESTMENTS - at fair value	\$ 71,103,941	\$ 65,818,640
CONTRIBUTIONS RECEIVABLE		
Employer contribution	982,831	871,211
Participant contribution	420,330	184,425
	1,403,161	1,055,636
CASH AND CASH EQUIVALENTS	10,419	109
TOTAL ASSETS	72,517,521	66,874,385
LIABILITIES		
Accounts payable	--	--
NET ASSETS AVAILABLE FOR BENEFITS	\$ 72,517,521	\$ 66,874,385

See independent auditors' report and accompanying  
notes to the financial statements.

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NCI 401(k) PROFIT SHARING PLAN  
STATEMENT OF CHANGES IN NET ASSETS AVAILABLE FOR BENEFITS  
Year Ended December 31, 2002

ADDITIONS TO NET ASSETS		
Contributions		
Employer		\$ 3,420,042
Participants		6,366,160
Rollovers		395,942
Total contributions		10,182,144
Interest and dividend income		723,437
Net unrealized appreciation (depreciation) of investments and net realized gain on sale of investments		762,035
Total earnings (loss)		1,485,472
TOTAL ADDITIONS		11,667,616
DEDUCTIONS FROM NET ASSETS		
Benefits paid to terminated participants		(5,872,858)
Administrative/other expenses		(151,622)

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TOTAL DEDUCTIONS	(6,024,480)
NET INCREASE	5,643,136
NET ASSETS AVAILABLE FOR BENEFITS	
Beginning of year	66,874,385
End of year	\$ 72,517,521

See independent auditors' report and accompanying notes to the financial statements

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NCI 401(k) PROFIT SHARING PLAN  
NOTES TO FINANCIAL STATEMENTS  
December 31, 2002

NOTE A - DESCRIPTION OF PLAN

The following description of the NCI 401(k) Profit Sharing Plan (Plan) provides only general information. Participants should refer to the Plan agreement for a more complete description of the Plan's provisions.

General

The Plan is a defined contribution plan covering all employees of NCI Building Systems, Inc. and its affiliates (Company) who have completed three months of service, and have attained the age of 18. The Plan is subject to the provisions of the Employee Retirement Income Security Act of 1974 (ERISA) and subsequent related amendments and revisions.

Allocation Provision

Qualified participants may elect to defer a percentage of their salary at each pay period. The amount of deferral may not exceed 50% of compensation for the plan year and must equal at least 1% of compensation. Elective deferrals may not exceed the amount determined by the IRS for the plan year.

Participants may direct that their contributions be invested in any of the Plan investment options.

Contributions

The Plan provides for a matching contribution on an equal basis to all participants, with a maximum Company contribution. For the years ended December 31, 2002 and 2001, the Company made a matching contribution equal to 66.67 percent for 2002 and 66.67 percent for 2001 of each participant's contribution, up to 6 percent of the participant's eligible compensation. The employer contribution totaled \$3,420,042 and \$3,387,235 for the years ended December 31, 2002 and 2001, respectively. The Company contribution is made entirely in Company stock.

Participant Accounts

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Each participant's account is credited with the participant's contribution and allocation of (a) the Company's contribution, if any, and (b) Plan earnings (loss), and (c) forfeitures of terminated participants' nonvested accounts in excess of expenses. Allocations are based on participant earnings or account balances. The benefit to which a participant is entitled is the benefit that can be provided from the participant's account.

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### NCI 401(k) PROFIT SHARING PLAN NOTES TO FINANCIAL STATEMENTS December 31, 2002

#### NOTE A - DESCRIPTION OF PLAN (CONTINUED)

##### Vesting

Participants are immediately vested in their voluntary contributions, plus actual earnings thereon. Vesting in the remainder of their accounts is based on years of continuous service as follows:

Years of Service -----	Vested Percentage -----
Less than one year	0%
One, but less than two	10%
Two, but less than three	20%
Three, but less than four	40%
Four, but less than five	60%
Five, but less than six	80%
Six or more	100%

##### Expenses

The Company has paid a premium to acquire a \$10,000,000 fidelity bond and incurs expenses for administration, audit and tax return preparation for the Plan. The Plan may reimburse the Company for these expenses through the allocation of forfeitures.

##### Payment of Benefits

Subsequent to termination of service, a participant may request to receive payment either in a lump sum amount equal to the value of his or her vested account balance or to continue in the trust in such a manner as though the employee had not terminated his eligibility if the participant's account balance is greater than \$5,000.

##### Disposition of Forfeitures

The Plan stipulates that forfeitures are used to reduce the Plan's normal administrative fees, and then should be treated as additional discretionary matching contributions for the plan year in which the forfeitures occur.

##### Investment Options

The Plan offers eleven investment options in which the employees may elect to participate. Ten of the options are mutual funds, and the eleventh option is the NCI Company Stock Fund. The Company's matching contribution is made in NCI

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Company Stock.

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NCI 401(k) PROFIT SHARING PLAN  
 NOTES TO FINANCIAL STATEMENTS  
 December 31, 2002

NOTE B - SUMMARY OF ACCOUNTING POLICIES

Plan assets are stated at fair market value. If available, quoted market prices are used to value investments.

Participant Loans

Participants may borrow from their fund accounts a minimum of \$1,000 up to a maximum of \$50,000 or 50 percent of their account balance, whichever is less. The loans are secured by the balance in the participants' account and bear interest at prevailing market rates.

Estimates

The preparation of financial statements in conformity with generally accepted accounting principles requires the plan administrator to make estimates and assumptions that affect the reported amounts and disclosures. Accordingly, actual results may differ from those estimates.

NOTE C - INVESTMENTS

The Plan's investments are held by a financial services company-administered trust fund. The following table presents the fair values of investments. Investments that represent 5 percent or more of the Plan's net assets are separately identified.

Investments at fair value as determined by quoted market price:

	December 31,	
	2002	2001
American Express Trust Income Fund II	\$ 14,134,304	\$ 9,985,29
AXP Bond Fund	3,959,735	2,893,04
American Express Trust Horizon Short-term	287,468	67,10
American Express Trust Horizon Medium-term	1,685,809	1,568,81
American Express Trust Horizon Long-term	366,885	137,57
AXP Blue Chip Advantage Fund	5,018,897	6,797,47
Janus Worldwide Fund	2,918,612	3,645,80
Neuberger & Berman Partners Trust	1,037,441	917,71
Baron Asset Fund	1,936,420	1,434,08
AXP Growth Fund	4,224,705	5,694,97
NCI Common Stock Fund	22,856,319	20,966,85
Money Market Fund	284,123	388,15
Loan Fund	5,113,667	4,318,23
Investment Contract with Aetna, # 014241, matures 2/17/04	7,002,980*	6,634,75
Investment Contract with Aetna, # 014174, matures 1/04/05	276,576*	368,76
	-----	-----
	\$ 71,103,941	\$ 65,818,64
	=====	=====

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\*Includes accrued income of \$1,124,856

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NCI 401(k) PROFIT SHARING PLAN  
NOTES TO FINANCIAL STATEMENTS  
December 31, 2002

NOTE C - INVESTMENTS (CONTINUED)

Investments in the NCI Common Stock Fund are both participant and nonparticipant directed.

Changes in the NCI Common Stock Fund for the year ended December 31, 2002 are as follows:

Contributions received	\$ 3,708,716
Benefits paid to participants	(1,802,942)
Transfers to participant directed investments	(4,784,714)
Participant loan activity	(300,821)
Participant forfeitures	(27,912)
Net appreciation	5,003,051
	-----
	\$ 1,795,378
	=====

NOTE D - PLAN TERMINATION

Although the Company has expressed no such intention, the Plan can be terminated at the Company's election. In the event of Plan termination, all Plan benefits would become 100 percent vested and payable to the participants.

NOTE E- TAX STATUS

The Plan obtained its latest determination letter on December 28, 1998, in which the Internal Revenue Service stated that the Plan, as then designed, was in compliance with the applicable requirements of the Internal Revenue Code. The Plan has been amended since receiving the determination letter. However, the Plan administrator believes that the Plan is currently designed and being operated in compliance with the applicable requirements of the Internal Revenue Code.

NOTE F- INVESTMENT CONTRACT WITH INSURANCE COMPANY

The Plan has two benefit-responsive investment contracts with Aetna Insurance Company. Aetna maintains the contributions in a general account. The account is credited with earnings on the underlying investments and charged for participant withdrawals and administrative expenses. The contracts are included in the financial statements at contract value as reported to the Plan by Aetna. Contract value represents contributions made under the contracts, plus earnings, less participant withdrawals and administrative expenses. Participants may ordinarily direct the withdrawals or transfer of all or a portion of their investment at contract value.

There are no reserves against contract value for credit risk of the contract issuer or otherwise. The contracts have a fixed, guaranteed net interest rate of

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5.55% and 5.97%.

The Plan does not allow participants to make any additional contributions to these investment contracts.

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SUPPLEMENTAL SCHEDULE

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NCI 401(k) PROFIT SHARING PLAN  
SCHEDULE OF ASSETS HELD FOR INVESTMENT PURPOSES  
December 31, 2002

Schedule of Assets Held for Investment Purposes  
for the Year Ended December 31, 2002

(a)	(b)	(c)	(d)
Identity of issue, borrower, lessor, or similar party	Description of investment Including maturity date, rate Of interest, collateral, par or maturity value	Cos	Cos
American Express Trust Income Fund II	Mutual Fund		\$ 13,92
AXP Bond Fund	Mutual Fund		3,93
AET Horizon Short-term	Mutual Fund		29
AET Horizon Medium-term	Mutual Fund		1,80
AET Horizon Long-term	Mutual Fund		41
AXP Blue Chip Advantage Fund	Mutual Fund		7,96
Janus Worldwide Fund	Mutual Fund		3,76
Neuberger & Berman Partners Trust	Mutual Fund		1,31
Baron Asset Fund	Mutual Fund		2,47
AXP Growth Fund	Mutual Fund		7,57
Loan Fund	Participant Promissory notes		5,11
NCI Common Stock Fund	Qualified Employer Securities		18,02
Investment Contract with Aetna, #005417	Investment Contract, matures 2/17/04		7,00
Investment Contract with Aetna, #014174	Investment Contract, matures 1/04/05		27
Money Market Fund	Mutual Fund		28
			----- \$ 74,17 =====

\*Includes accrued income of \$1,124,856

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SIGNATURES

The Plan. Pursuant to the requirements of the Securities Exchange Act of 1934, NCI Building Systems Inc., as administrator for the NCI 401(k) Profit Sharing Plan, has duly caused this annual report to be signed on its behalf by



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the undersigned hereunto duly authorized.

NCI BUILDING SYSTEMS INC.  
(AS ADMINISTRATOR OF THE NCI 401(k)  
PROFIT SHARING PLAN)

DATE: June 25, 2003

By: /s/ Robert J. Medlock  
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Robert J. Medlock  
Executive Vice President and Chief Financial  
Officer

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INDEX TO EXHIBITS

Exhibit	Description of Exhibit
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23	Consent of Independent Auditors